



Mill Test Certificate

Bri-Steel Manufacturing
 2125-64 Avenue, Edmonton, AB Canada T6P 1Z4
 Tel: 001 (780) 469-6603
 Fax: 001 (780) 469-6986
 www.bri-steel.com

Product: Seamless Carbon Steel Pipe Product Heat Number: BSM-2589 Product Size: NPS 24 XS Production Date: Nov 24, 2015
 Production Method: Hot Expansion Product Heat Treatment: ThermoMechanical Formed Certificate No.: MTR- 002015
 Product Standards: ASME B36.10M-2015, ASTM/ASME A106-2014/SA106-2013 Grade B NDE, A53-2012/SA53-2013 Grade B Type S, NACE MR0175-2009 MR0103-2012
 Product Markings: NPS 24 XS 0.500 INCHWT SMLS 2015/11 NDE 850PSI
 HEAT BSM-2589 (PIPE # LENGTH MASS) 125.5lb/ft ASTM/ASME A/SA106 GR B A/SA53 GR B NACE MR0175/MR0103 MADE IN CANADA




Product: Details				Non-Destructive Testing											
Heat	Test Type	Product Size	Pieces	Length	Mass lb/ft	Geiger μ R/hr	Res. Mag. Gauss	Visual Insp.	OD	UT WT	UT ASTM E213	ET ASTM E309	HydroTest 850PSI/ 5 s	End Condition	
BSM-2589	Heat	NPS 24 XS 0.500in. WT	2	DRL	125.5	<5	<10	Pass	Pass	Pass	Pass	Pass	Pass	32° Bevel	

Heat	BSM-2589	Steelmaking Method Blast Furnace; EAF; Ladle Refining; Vacuum Degas; Fully Killed	Chemical Analysis (wt%)																	
			Test Type		C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE(IIW)	CE(CSA)	
			Heat	Product	0.17	1.13	0.009	0.003	0.24	0.13	0.01	0.01	0.01	0.01	0.050	0.001	0.001	0.0001	0.40	0.39
			Product	0.17	1.15	0.011	0.004	0.27	0.04	0.01	0.01	0.01	0.058	0.002	0.001	0.0002	0.38	0.38		

Mechanical Properties									
Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test 2 in. GL	Yield (Rt0.5) psi	Tensile (Rm) psi	Y/T (Rt0.5/Rm)	Elongation (A) %
BSM-2589	Heat	Ferrite & Pearlite	79 HRBW	Pass	Longitudinal; 1.5 in. x WT	52,000	76,000	0.68	46

Heat	BSM-2589	Test Standard	Impact Test Sample Details	Temp °C	Impact Energy				% Shear				Lateral Expansion					
					J	J	J	AVG	%	%	%	AVG	mm	mm	mm	mm	AVG	
					-	-	-	-	-	-	-	-	-	-	-	-	-	-

Additional Details:
 ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing in accordance with ASTM/ASME A106-2014/SA106-2013, A53-2012/SA53-2013, and the purchase order requirements, and that the results meet the corresponding requirements. Bri-Steel Manufacturing is registered and certified to ISO-9001:2008, API Q1, and PED 97/23/EC.
 ✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103-2012 Section 2.1.
 ✓ No weld repairs have been performed on this product.
 ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.
 ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

 Tonya Lam, C.E.T.
 Assistant QA Manager
 NOV 26 2015