




Mill Test Certificate

Bri-Steel Manufacturing
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Product: Seamless Carbon Steel Pipe Product Heat Number: BSM-2595 Product Size: NPS 18 TRUE 40 Production Date: Dec 07, 2015
 Production Method: Hot Expansion Product Heat Treatment: ThermoMechanical Formed Certificate No.: MTR- 002023
 Product Standards: ASME B36.10M-2015, ASTM/ASME A106-2014/SA106-2013 Grade B NDE, A53-2012/SA53-2013 Grade B Type S, NACE MR0175-2009 MR0103-2012
 Product Markings:  NPS 18 TRUE 40 0.562 INCHWT SMLS 2015/12 NDE 1500PSI
 HEAT BSM-2595 (PIPE # LENGTH MASS) 104.8lb/ft ASTM/ASME A/SA106 GR B A/SA53 GR B NACE MR0175/MR0103 MADE IN CANADA


Product: Details				Non-Destructive Testing											
Heat	Test Type	Product Size	Pieces	Length	Mass lb/ft	Gelger µR/hr	Res. Mag. Gauss	Visual Insp.	OD	UT WT	UT ASTM E213	ET ASTM E309	HydroTest 1500 PSI/ 5 s	End Condition	
BSM-2595	Heat	NPS 18 TRUE 40 0.562in. WT	1	DRL	104.8	<5	<10	Pass	Pass	Pass	Pass	Pass	Pass	Plain End	

Heat	Steelmaking Method	Test Type	C	Mn	P	Chemical Analysis (wt%)												
						S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE(I/W)	CE(CSA)	
BSM-2595	Blast Furnace; EAF; Ladle Refining; Vacuum Degas; Fully Killed	Heat	0.20	0.56	0.013	0.008	0.24	0.02	0.01	0.01	0.01	0.01	0.004	0.002	0.001	0.0003	0.30	0.31
		Product	0.21	0.55	0.014	0.005	0.25	0.03	0.01	0.01	0.01	0.01	0.002	0.001	0.001	0.0002	0.31	0.32

Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test		Yield (Rt0.5) psi	Tensile (Rm) psi	Y/T (Rt0.5/Rm)	Elongation (A) %
					2 in. GL	1.5 in. x WT				
BSM-2595	Heat	Ferrite & Pearlite	72 HRBW	Pass	Longitudinal; 1.5 in. x WT		39,300	69,000	0.57	47

Heat	Test Standard	Impact Test Sample Details	Temp °C	Impact Energy			% Shear			Lateral Expansion				
				J	J	AVG	%	%	AVG	mm	mm	mm	AVG	
BSM-2595	-	-	-	-	-	-	-	-	-	-	-	-	-	-

Additional Details:
 ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing in accordance with ASTM/ASME A106-2014/SA106-2013, A53-2012/SA53-2013, and the purchase order requirements, and that the results meet the corresponding requirements. Bri-Steel Manufacturing is registered and certified to ISO-9001:2008, API Q1, and PED 97/23/EC.
 ✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103-2012 Section 2.1
 ✓ No weld repairs have been performed on this product.
 ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.
 ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

 2015 Dec 9

Kenton Dechant, P. Eng.
 Manager of Quality and R&D