




Mill Test Certificate

Bri-Steel Manufacturing
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Product: Seamless Carbon Steel Pipe Product Heat Number: BSM-2599 Product Size: NPS 24 STD Production Date: Dec 08, 2015
Production Method: Hot Expansion Product Heat Treatment: ThermoMechanical Formed Certificate No.: MTR- 002027
Product Standards: ASME B36.10M-2015, API 5L-45th Ed. GradeB PSL1, ASTM/ASME A106-2014/SA106-2013 Grade B/C NDE, A53-2012/SA53-2013 Grade B Type S, NACE MR0175-2009 MR0103-2012
Product Markings
 <API & L/C No.> API SPEC 5L NPS 24 STD 0.375 INCHWT GRB PSL1 SMLS 2015/12 NDE 750PSI
HEAT BSM-2599 (PIPE # LENGTH MASS) 94.62lb/ft ASTM/ASME A/SA106 GR B/C A/SA53 GR B NACE MR0175/MR0103 MADE IN CANADA

Product: Details				Non-Destructive Testing											
Heat	Test Type	Product Size	Pieces	Length	Mass lb/ft	Geiger $\mu\text{R/hr}$	Res. Mag. Gauss	Visual Insp.	OD	UT WT	UT ASTM E213	ET ASTM E309	HydroTest 750PSI/ 5 s	End Condition	
BSM-2599	Heat	NPS 24 STD 0.375in. WT	4	DRL	94.62	<5	<20	Pass	Pass	Pass	Pass	Pass	Pass	32° Bevel	

Heat	Steelmaking Method	Test Type	C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	Chemical Analysis (wt%)	
																Heat	Product
																0.16	0.16
BSM-2599	Blast Furnace; EAF; Ladle Refining; Vacuum Degass; fully Killed	Heat	0.16	1.14	0.006	0.002	0.26	0.02	0.01	0.01	0.01	0.050	0.001	0.001	0.0001	CE(IIW)	CE(CSA)
		Product	0.16	1.12	0.009	0.002	0.28	0.05	0.01	0.01	0.02	0.058	0.002	0.001	0.0002		
			0.16	1.13	0.008	0.002	0.27	0.05	0.01	0.01	0.01	0.055	0.002	0.002	0.0001		0.37

Mechanical Properties										
Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test		Yield (Rt0.5) psi	Tensile (Rm) psi	Y/T (Rt0.5/Rm)	Elongation (A) %
					2 in. GL	1.5 in. x WT				
BSM-2599	Heat	Ferrite & Pearlite	82 HRBW	Pass	Longitudinal; 1.5 in. x WT	Longitudinal; 1.5 in. x WT	53,000	75,500	0.70	39
				Pass			54,000	76,000	0.71	40

Heat	Test Standard	Impact Test Sample Details	Temp °C	Impact Energy			% Shear			Lateral Expansion						
				J	J	J	%	%	%	mm	mm	mm	mm	mm	AVG	
BSM-2599	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-

Additional Details:

- ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing in accordance with API 5L-45th Ed., ASTM/ASME A106-2014/SA106-2013, A53-2012/SA53-2013, and the purchase order requirements, and that the results meet the corresponding requirements. Bri-Steel Manufacturing is registered and certified to ISO-9001:2008, API Q1, and PED 97/23/EC.
- ✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103-2012 Section 2.1
- ✓ No weld repairs have been performed on this product.
- ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.
- ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

Kenton Dechant
2015 Dec 11

Kenton Dechant, P.Eng.
Manager of Quality and R&D