



# Mill Test Certificate

Bri-Steel Manufacturing  
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Product: Seamless Carbon Steel Pipe      Product Heat Number: BSM-2641      Production Size: NPS 24 TRUE 80      Production Date: Feb 04, 2016  
 Production Method: Hot Expansion      Product Heat Treatment: As Rolled      Certificate No.: MTR- 002081  
 Product Standards: ASME B36.10M-2015, ASTM/ASME A333-2013 Grade 6 LT(M45C) A106-2014/SA106-2013 Grade B NDE, A53-2012/SA53-2013 Grade B Type S, NACE MR0175-2009  
 Product Markings: MR0103-2012  
 NPS 24 TRUE 80 1.219 INCHWT SMIS 2016/02 NDE 2100PSI  
 HEAT BSM-2641 (PIPE # LENGTH MASS) 296 4lb/ft ASTM/ASME A/SA333 GR 6 LT(M45C) A/SA106 GR B A/SA53 GR B NACE MR0175/MR0103 MADE IN CANADA

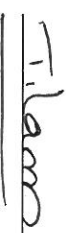
Product: Details				Non-Destructive Testing											
Heat	Test Type	Product Size	Pieces	Length	Mass lb/ft	Gelger μR/hr	Res. Mag. Gauss	Visual Insp.	OD	UT WT	UT ASTM E213	ET ASTM E309	HydroTest 2100PSI/ 5 s	End Condition	
BSM-2641	Heat	NPS 24 TRUE 80 1.219in. WT	2	DRL	296.4	<5	<20	Pass	Pass	Pass	Pass	-	Pass	Plain End	

Heat	Steelmaking Method	Test Type	Chemical Analysis (wt%)															
			C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE(IIW)	CE(CSA)	
BSM-2641	Blast Furnace; EAF; Ladle Refining; Vacuum Degass; Fully Killed	Heat	0.16	1.18	0.010	0.002	0.26	0.02	0.01	0.01	0.01	0.01	0.01	0.001	0.001	0.0001	0.37	0.37
		Product	0.16	1.20	0.010	0.003	0.28	0.05	0.01	0.01	0.02	0.058	0.002	0.001	0.0003	0.39	0.38	

Mechanical Properties									
Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test 2 in. GL	Yield (Rt0.5) psi	Tensile (Rm) psi	Y/T (Rt0.5/Rm)	Elongation (A) %
BSM-2641	Heat	Ferrite & Pearlite	79 HRBW	Pass	Longitudinal; 0.5 in. Round Bar	49,800	74,000	0.67	37
				Pass	Longitudinal; 0.5 in. Round Bar	47,400	71,000	0.67	36

Heat	Test Standard	Impact Test Sample Details	Temp °C	Impact Energy				% Shear				Lateral Expansion			
				J	J	J	AVG	%	%	%	AVG	mm	mm	mm	AVG
BSM-2641	ASTM A333	CVN Long 10 x 10 mm	-45	112.0	290.0	138.0	180.0	30	100	40	57	1.78	unbroken	1.95	1.87

Additional Details:  
 ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing in accordance with ASTM/ASME A333-2013/SA333-2013, A106-2014/SA106-2013, A53-2012/SA53-2013, and the purchase order requirements, and that the results meet the corresponding requirements. Bri-Steel Manufacturing is registered and certified to ISO-9001:2008, API Q1, and PED 97/23/EC.  
 ✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103-2012 Section 2.1.  
 ✓ No weld repairs have been performed on this product.  
 ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.  
 ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:  
  
 Tonya Lam, C.E.T.  
 Assistant QA Manager  
 Feb 10 / 2016