



Mill Test Certificate

Bri-Steel Manufacturing
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Product: Seamless Carbon Steel Pipe Product Heat Number: BSM-2643 Product Size: NPS 20 XS Production Date: Feb 08, 2016
 Production Method: Hot Expansion Product Heat Treatment: As Rolled Certificate No.: MTR- 002087
 Product Standards: ASME B36.10M-2015, API 5L-45th Ed. Grade X42 PSL1, ASTM/ASME A106-2014/SA106-2013 Grade B NDE, A53-2012/SA53-2013 Grade B Type S, NACE MR0175-2009 MR0103-2012
 Product Markings: <API & L/C No.> API SPEC 5L NPS 20 XS 0.500 INCHWT GR X42 PSL1 SMLS 2016/02 NDE 1890PSI
 HEAT BSM-2643 (PIPE # LENGTH MASS) 104.1lb/ft ASTM/ASME A/SA106 GR B A/SA53 GR B NACE MR0175/MR0103 MADE IN CANADA

Product: Details				Non-Destructive Testing											
Heat	Test Type	Product Size	Pieces	Length	Mass lb/ft	Geiger µR/hr	Res. Mag. Gauss	Visual Insp.	OD	UT WT	UT ASTM E213	ET ASTM E309	HydroTest 1890PSI/ 5 s	End Condition	
BSM-2643	Heat	NPS 20 XS 0.500in. WT	14	DRL	104.1	<5	<20	Pass	Pass	Pass	Pass	-	Pass	31° Bevel	

Heat	Steelmaking Method	Test Type	Chemical Analysis (wt%)														
			C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE(IIW)	CE(CSA)
			0.16	1.17	0.008	0.002	0.25	0.01	0.01	0.01	0.01	0.01	0.02	0.050	0.002	0.001	0.0001
BSM-2643	Blast Furnace; EAF; Ladle Refining; Vacuum Degass; Fully Killed	Heat	0.16	1.13	0.008	0.003	0.27	0.03	0.01	0.01	0.01	0.053	0.001	0.001	0.0003	0.37	0.36
		Product	0.17	1.14	0.009	0.004	0.27	0.03	0.01	0.01	0.02	0.053	0.002	0.001	0.0003	0.38	0.38

Mechanical Properties									
Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test 2 in. GL	Yield (RT0.5) psi	Tensile (Rm) psi	Y/T (Rt0.5/Rm)	Elongation (A) %
BSM-2643	Heat	Ferrite & Pearlite	81 HRBW	Pass	Longitudinal; 1.5 in. x WT	52,000	76,500	0.68	41

Heat	Test Standard	Impact Test Sample Details	Temp °C	Impact Energy			% Shear			Lateral Expansion					
				J	J	J	%	%	%	mm	mm	mm	mm	mm	AVG
BSM-2643	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-

Additional Details:
 ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing in accordance with API 5L-45th Ed., X42 ASTM/ASME A106-2014/SA106-2013, A53-2012/SA53-2013, and the purchase order requirements, and that the results meet the corresponding requirements. Bri-Steel Manufacturing is registered and certified to ISO 9001:2008, API Q1, and PED 97/23/EC.
 ✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103-2012 Section 2.1
 ✓ No weld repairs have been performed on this product.
 ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.
 ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:
 Tonya Lam, C.E.T.
 Assistant QA Manager
 Feb 10 2016