



# Mill Test Certificate

Bri-Steel Manufacturing  
 2125-64 Avenue, Edmonton, AB Canada T6P 1Z4  
 Tel: 001 (780) 469-6603  
 Fax: 001 (780) 469-6986  
 www.bri-steel.com

Product: Seamless Carbon Steel Pipe    Product Heat Number: BSM-2662    Product Size: NPS 24 STD    Production Date: Mar 02, 2016  
 Production Method: Hot Expansion    Product Heat Treatment: As Rolled    Certificate No.: MTR- 002107

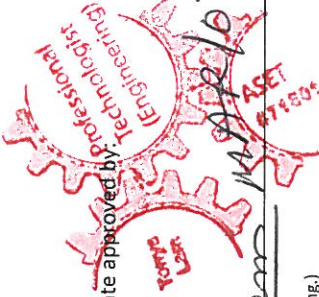
Product Standards: ASME B36.10M-2015, ASTM/ASME A106-2014/SA106-2013 Grade B NDE, A53-2012/SA53-2013 Grade B Type S, NACE MR0175-2009 MR0103-2012  
 Product Markings: NPS 24 STD 0.375 INCHWT SMLS 2016/03 NDE 660PSI  
 HEAT BSM-2662 (PIPE # LENGTH MASS) 94.62lb/ft ASTM/ASME A/SA106 GR B A/SA53 GR B NACE MR0175/MR0103 MADE IN CANADA

Product: Details				Non-Destructive Testing										
Heat	Test Type	Product Size	Pieces	Length	Mass lb/ft	Geiger $\mu$ R/hr	Res. Mag. Gauss	Visual Insp.	OD	UT WT	UT Pass	ET	HydroTest	End Condition
BSM-2662	Heat	NPS 24 STD 0.375in. WT	3	DRL	94.62	<5	<20	Pass	Pass	N12.5 Pass	-	-	Pass	30° Bevel

Chemical Analysis (wt%)														
Heat	Steelmaking Method	C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	CE(IIW)Max
BSM-2662	Blast Furnace; EAF; Ladle Refining; Vacuum Degass; Fully Killed	0.16	1.17	0.014	0.001	0.27	0.05	0.01	0.01	0.02	0.050	0.001	0.001	0.38
	Product	0.16	1.15	0.010	0.001	0.28	0.04	0.01	0.01	0.02	0.056	0.002	0.002	0.37
		-	-	-	-	-	-	-	-	-	-	-	-	-

Mechanical Properties					
Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test
BSM-2662	Heat	Ferrite & Pearlite	82 HRBW	Pass	Yield (Rt0.5) psi Tensile (Rm) psi Y/T (Rt0.5/Rm)
					51 000 77 500 0.66
					Elongation (A) % 42

Heat	Test Standard	Impact Test Sample Details	Temp °C	Impact Energy Min. (J) (3 Tests) AVG	Impact Energy (J) (3 Tests) AVG	Shear (%) (3 Tests) AVG	Lateral Expansion (mm) (3 Tests) AVG
BSM-2662	-	-	-	-	-	-	-

Mill Test Certificate approved by:    
 Tonya Lam, P. Tech (Eng.)  
 Assistant QA Manager

- Additional Details:
- ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing in accordance with ASTM/ASME A106-2014/SA106-2013, A53-2012/SA53-2013, and the purchase order requirements, and that the results meet the corresponding requirements. Bri-Steel Manufacturing is registered and certified to ISO-9001:2008, API Q1, and PED 97/23/EC.
  - ✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103-2012 Section 2.1.
  - ✓ No weld repairs have been performed on this product.
  - ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.
  - ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.