



# Mill Test Certificate

Bri-Steel Manufacturing  
 2125-64 Avenue, Edmonton, AB Canada T6P 1Z4  
 Tel: 001 (780) 469-6603  
 Fax: 001 (780) 469-6986  
 www.bri-steel.com

Product: Seamless Carbon Steel Pipe      Product Heat Number: BSM-2681      Product Size: NPS 24 STD      Production Date: Mar 09, 2016  
 Production Method: Hot Expansion      Product Heat Treatment: As Rolled      Certificate No.: MTR- 002127  
 Product Standards: ASME B56.10M-2015, ASTM/ASME A106-2014/SA106-2013 Grade B NDE, A53-2012/SA53-2013 Grade B Type S, NACE MR0175-2009 MR0103-2012  
 Product Markings: NPS 24 STD 0.375 INCHWT SMLS 2016/03 NDE 660PSI  
 HEAT BSM-2681 (PIPE # LENGTH MASS) 94.62lb/ft ASTM/ASME A/SA106 GR B A/SA53 GR B NACE MR0175/MR0103 MADE IN CANADA

Product: Details				Non-Destructive Testing										
Heat	Test Type	Product Size	Pieces	Length	Mass lb/ft	Gelger μR/hr	Res. Mag. Gauss	Visual Insp.	OD	UT WT	UT ASTM E213	ET ASTM E309	HydroTest 660 PSI/ 5 s	End Condition
BSM-2681	Heat	NPS 24 STD 0.375in. WT	1	DRL	94.62	<5	<20	Pass	Pass	Pass	N12.5 Pass	-	Pass	31° Bevel

Heat	Steelmaking Method	Test Type	Chemical Analysis (wt%)																
			C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE(IIW)	CE(IIW)Max	CE(CSA)	
BSM-2681	Blast Furnace; EAF; Ladle Refining; Vacuum Degas; Fully Killed	Heat	0.16	1.14	0.006	0.002	0.26	0.02	0.01	0.01	0.01	0.01	0.050	0.001	0.001	0.0001	0.37	-	0.36
		Product	0.16	1.12	0.008	0.002	0.28	0.05	0.01	0.01	0.02	0.059	0.002	0.001	0.0003	0.37	-	-	0.37

Mechanical Properties									
Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test 2 in. GL	Yield (Rt0.5) psi	Tensile (Rm) psi	Y/T (Rt0.5/Rm)	Elongation (A) %
BSM-2681	Heat	Ferrite & Pearlite	83 HRBW	Pass	Longitudinal; 1.5 in. x WT	51 000	76 000	0.67	40

Heat	Test Standard	Impact Test Sample Details	Temp °C	Impact Energy Min. (J)	Impact Energy (J)	Shear (%)	Lateral Expansion (mm)
BSM-2681	-	-	-	-	(3 Tests) AVG	(3 Tests) AVG	(3 Tests) AVG

Additional Details:  
 ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing in accordance with ASTM/ASME A106-2014/SA106-2013, A53-2012/SA53-2013, and the purchase order requirements, and that the results meet the corresponding requirements. Bri-Steel Manufacturing is registered and certified to ISO-9001:2008, API Q1, and PED 97/23/EC.

✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103-2012 Section 2.1

- ✓ No weld repairs have been performed on this product.
- ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.
- ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

*T. Lam*      *Moses/15/2016*

Tonya Lam, P. Tech (Eng.)  
 Assistant QA Manager