



Mill Test Certificate

Bri-Steel Manufacturing
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Product: Seamless Carbon Steel Pipe Product Heat Number: BSM-2686 Product Size: NPS 36 XS
 Production Method: Hot Expansion Product Heat Treatment: As Rolled Certificate No.: MTR- 002132
 Production Date: Mar 14, 2016
 Product Standards: ASME B36.10M-2015, ASTM/ASME A106-2014/SA106-2013 Grade B NDE, A53-2012/SA53-2013 Grade B Type S, NACE MR0175-2009 MR0103-2012
 Product Markings: NPS 36 XS 0.500 INCHWT SMLS 2016/03 NDE 600PSI
 HEAT BSM-2686 (PIPE # LENGTH MASS) 189.6lb/ft ASTM/ASME A/SA106 GR B A/SA53 GR B NACE MR0175/MR0103 MADE IN CANADA



Product: Details					Non-Destructive Testing									
Heat	Test Type	Product Size	Pieces	Length	Mass lb/ft	Geiger μ R/hr	Res. Mag. Gauss	Visual Insp.	OD	UT WT	UT ASTM E213	ET ASTM E309	HydroTest 600 PSI/ 5 s	End Condition
BSM-2686	Heat	NPS 36 XS 0.500in. WT	5	DRL	189.6	<5	<10	Pass	Pass	Pass	N12.5 Pass	-	Pass	33° Bevel

Heat	BSM-2686	Steelmaking Method Blast Furnace; EAF; Ladle Refining; Vacuum Degass; Fully Killed	Chemical Analysis (wt%)																																		
			Test Type		C		Mn		P		S		Si		Cr		Cu		Mo		Ni		V		Ti		Nb		B		CE(I/W)		CE(IIW)Max		CE(CSA)		
			Heat	Product	0.21	0.21	0.90	0.90	0.009	0.008	0.002	0.004	0.24	0.26	0.04	0.04	0.06	0.06	0.03	0.03	0.03	0.03	0.001	0.003	0.001	0.001	0.001	0.001	0.0003	0.0003	0.38	0.38	-	0.39			
			-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-

Mechanical Properties									
Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test 2 in. GL	Yield (Rt0.5) psi	Tensile (Rm) psi	Y/T (Rt0.5/Rm)	Elongation (A) %
BSM-2686	Heat	Ferrite & Pearlite	77 HRBW	Pass	Longitudinal; 1.5 in. x WT	47 100	76 000	0.62	46

Heat	BSM-2686	Test Standard	Impact Test		Temp °C	Impact Energy (J)		Shear (%)	Lateral Expansion (mm)
			Sample Details	(3 Tests) AVG		(3 Tests) AVG	(3 Tests) AVG		
		-	-	-	-	-	-	-	-

Additional Details:
 ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing in accordance with ASTM/ASME A106-2014/SA106-2013, A53-2012/SA53-2013, and the purchase order requirements, and that the results meet the corresponding requirements. Bri-Steel Manufacturing is registered and certified to ISO-9001:2008, API Q1, and PED 97/23/EC.

✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103-2012 Section 2.1

- ✓ No weld repairs have been performed on this product.
- ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.
- ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

T. Lam March 16 / 2016

Tonya Lam, P. Tech (Eng.)
 Assistant QA Manager