



Mill Test Certificate

Bri-Steel Manufacturing
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Product: Seamless Carbon Steel Pipe Product Heat Number: BSM-2735 Product Size: NPS 24 STD Production Date: Apr 25, 2016
 Production Method: Hot Expansion Product Heat Treatment: As Rolled Certificate No.: MTR- 002793

Product Standards: ASME B36.10M-2015, ASTM/ASME A333-2015/SA333-2013 Grade 6 LT(M45C) A106-2014/SA106-2013 Grade B NDE, A53-2012/SA53-2013 Grade B Type S, NACE MR0175-2009
 MRO103-2012

Product Markings: NPS 24 STD 0.375 INCHWT SMLS 2016/04 NDE 660PSI



HEAT BSM-2735 (PIPE # LENGTH MASS) 94.62lb/ft ASTM/ASME A/SA333 GR 6 LT(M45C) A/SA106 GR B A/SA53 GR B NACE MR0175/MR0103 MADE IN CANADA

Product: Details										Non-Destructive Testing									
Heat	Test Type	Product Size	Pieces	Length	Mass lb/ft	Geiger µR/hr	Res. Mag. Gauss	Visual Insp.	OD	UT WT	UT Pass	ET ASTM E309	ET	HydroTest 660PSI/ 5 s	End Condition				
BSM-2735	Heat	NPS 24 STD 0.375in. WT	8	DRL	94.62	<5	<20	Pass	Pass	N12.5	Pass	-	-	Pass	32° Bevel				

Chemical Analysis (wt%)

Heat	Steelmaking Method	Test Type	C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE(IIW)	CE(IIW)Max	CE(CSA)
BSM-2735	Blast Furnace; EAF; Ladle Refining; Vacuum Degas; Fully Killed	Heat	0.16	1.18	0.010	0.002	0.26	0.01	0.01	0.01	0.02	0.050	0.001	0.001	0.0001	0.37	-	0.37
		Product	0.15	1.15	0.009	0.003	0.28	0.04	0.01	0.01	0.02	0.060	0.002	0.002	0.0003	0.37	-	0.35
			-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-

Mechanical Properties

Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test 2 in. GL	Yield (Rt0.5) psi	Tensile (Rm) psi	Y/T (Rt0.5/Rm)	Elongation (A) %
BSM-2735	Heat	Ferrite & Pearlite	82 HRBW	Pass	Longitudinal; 1.5 in. x WT	51 000	77 000	0.66	43
			Pass	Pass	Longitudinal; 1.5 in. x WT	50 500	76 500	0.66	45

Heat	Test Standard	Test Sample Details	Temp °C	Impact Energy Min. (J) (3 Tests) AVG	Impact Energy (J) (3 Tests) AVG	Shear (%) (3 Tests) AVG	Lateral Expansion (mm) (3 Tests) AVG
BSM-2735	ASTM A333	CVN Long 10 x 7.5 mm	-48	(11/11/11) 14	(65/46/63) 58	(20/15/20) 18	(1.29/0.85/1.44) 1.19

Additional Details:

- ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing in accordance with ASTM/ASME A333-2015/SA333-2013, A106-2014/SA106-2013, A53-2012/SA53-2013, and the purchase order requirements, and that the results meet the corresponding requirements. Bri-Steel Manufacturing is registered and certified to ISO-9001:2008 (APIQR-1584), API Q1, and PED 97/23/EC.
- ✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103-2012 Section 2.1
- ✓ No weld repairs have been performed on this product.
- ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.
- ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

T. Lam APR 27/2016

Tonya Lam, P. Tech (Eng.)
 Assistant QA Manager