



Mill Test Certificate

Bri-Steel Manufacturing
 2125-64 Avenue, Edmonton, AB Canada T6P 1Z4
 Tel: 001 (780) 469-6603
 Fax: 001 (780) 469-6986
 www.bri-steel.com

Product: Seamless Carbon Steel Pipe Product Heat Number: BSM-2750 Product Size: NPS 14 TRUE 40 Production Date: May 02, 2016
 Production Method: Hot Expansion Product Heat Treatment: As Rolled Certificate No.: MTR- 002809
 Product Standards: ASME B36.10M-2015, ASTM/ASME A106-2014/SA106-2013 Grade B NDE, A53-2012/SA53-2013 Grade B Type S, NACE MR0175-2009 MR0103-2012
 Product Markings: NPS 14 TRUE 40 0.438 INCH W T SMLS 2016/05 NDE
 HEAT BSM-2750 (PIPE # LENGTH MASS) 63.67lb/ft ASTM/ASME A/SA106 GR B A/SA53 GR B NACE MR0175/MR0103 MADE IN CANADA



Product: Details				Non-Destructive Testing											
Heat	Test Type	Product Size	Pieces	Length	Mass lb/ft	Gelger µR/hr	Res. Mag. Gauss	Visual Insp.	OD	UT WT	UT ASTM E213	ET ASTM E309	HydroTest	End Condition	
BSM-2750	Heat	NPS 14 TRUE 40 0.438in. WT	1	DRL	63.67	<5	<20	Pass	Pass	Pass	Pass	N12.5 Pass	-	-	31° Bevel

Heat	Steelmaking Method	Test Type	Chemical Analysis (wt%)																
			C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE(I/W)	CE(II/W)Max	CE(CSA)	
			Heat	Product	Heat	Product	Heat	Product	Heat	Product	Heat	Product	Heat	Product	Heat	Product	Heat	Product	Heat
BSM-2750	Blast Furnace; EAF; Ladle Refining; Vacuum Degass; Fully Killed	Heat	0.14	1.06	0.012	0.004	0.26	0.03	0.09	0.01	0.05	0.040	0.001	0.001	0.0005	0.34	-	-	0.32
			0.14	1.02	0.011	0.003	0.26	0.03	0.09	0.01	0.04	0.036	0.001	0.001	0.0003	0.33	-	-	0.31

Mechanical Properties									
Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test 2 in. GI	Yield (Rt0.5) psi	Tensile (Rm) psi	Y/T (Rt0.5/Rm)	Elongation (A) %
BSM-2750	Heat	Ferrite & Pearlite	82 HRBW	Pass	Longitudinal; 1.5 in. x WT	54 000	76 000	0.71	39

Heat	Test Standard	Impact Test Sample Details	Temp °C	Impact Energy Min. (J)	Impact Energy (J)	Shear (%)	Lateral Expansion (mm)
BSM-2750	-	-	-	-	(3 Tests) AVG	(3 Tests) AVG	(3 Tests) AVG

Additional Details:

✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing in accordance with ASTM/ASME A106-2014/SA106-2013, A53-2012/SA53-2013, and the purchase order requirements, and that the results meet the corresponding requirements. Bri-Steel Manufacturing is registered and certified to ISO-9001:2008 (APIQR-1584), API Q1, and PED 97/23/EC.

✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103-2012 Section 2.1.

- ✓ No weld repairs have been performed on this product.
- ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.
- ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

T. Lam *May 10 4/2016*

Tonya Lam, P. Tech (Eng.)
 Assistant QA Manager