



Mill Test Certificate

Bri-Steel Manufacturing
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Product: Seamless Carbon Steel Pipe Product Heat Number: BSM-2754 Product Size: NPS 16 XS
 Production Method: Hot Expansion Product Heat Treatment: As Rolled Certificate No.: MTR- 002815
 Production Date: May 04, 2016
 Product Standards: ASME B36.10M-2015, ASTM/ASME A333-2013 Grade 6 LT(M45C) A106-2014/SA106-2013 Grade B NDE, AS3-2012/SA53-2013 Grade B Type S, NACE MR0175-2009
 MR0103-2012
 Product Markings: NPS 16 XS 0.500 INCHWT SM1S 2016/05 NDE 1310PSI
 HEAT BSM-2754 (PIPE # LENGTH MASS) 82.77lb/ft ASTM/ASME A/SA333 GR 6 LT(M45C) A/SA106 GR B A/SA53 GR B NACE MR0175/MR0103 MADE IN CANADA



Product: Details				Non-Destructive Testing										
Heat	Test Type	Product Size	Pieces	Length	Mass lb/ft	Gelger µR/hr	Res. Mag. Gauss	Visual Insp.	OD	UT WT	UT ASTM E213	ET ASTM E309	HydroTest 1310PSI/ 5 s	End Condition
BSM-2754	Heat	NPS 16 XS 0.500in. WT	10	DRL	82.77	<5	<20	Pass	Pass	Pass	N12.5 Pass	-	Pass	31° Bevel

Heat	BSM-2754	Steelmaking Method Blast Furnace; EAF; Ladle Refining; Vacuum Degas; Fully Killed	Chemical Analysis (wt%)																	
			Test Type		C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE(IIW)	CE(IIW)/Max	CE(CSA)
			Heat	Product	0.17	1.18	0.016	0.002	0.25	0.05	0.02	0.01	0.01	0.046	-	-	-	0.39	-	0.39
						0.18	1.21	0.014	0.003	0.28	0.05	0.02	0.01	0.01	0.050	0.001	0.001	0.0003	0.41	0.41

Mechanical Properties									
Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test 2 in. GI	Yield (Rt0.5) psi	Tensile (Rm) psi	V/T (Rt0.5/Rm)	Elongation (A) %
BSM-2754	Heat	Ferrite & Pearlite	81 HRBW	Pass	Longitudinal; 1.5 in. x WT	49 300	75 500	0.65	41
				Pass	Longitudinal; 1.5 in. x WT	47 400	74 000	0.64	42

Heat	Test Standard	Impact Test Sample Details	Temp °C	Impact Energy Min. (J)	Impact Energy (J)	Shear (%)	Lateral Expansion (mm)
BSM-2754	ASTM A333	CVN Long 10 x 10 mm	-45	(14/14/14) 18	(125/110/108) 114	(30/30/30) 30	(1.85/1.50/1.60) 1.65
				(3 Tests) AVG	(3 Tests) AVG	(3 Tests) AVG	(3 Tests) AVG

Additional Details:
 ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing in accordance with ASTM/ASME A333-2015/SA333-2013, A106-2014/SA106-2013, AS3-2012/SA53-2013, and the purchase order requirements, and that the results meet the corresponding requirements. Bri-Steel Manufacturing is registered and certified to ISO-9001:2008 (APIQR-1584), API Q1, and PED 97/23/EC.
 ✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103-2012 Section 2.1
 ✓ No weld repairs have been performed on this product.
 ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.
 ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

Tillem May 10 / 2016

Tonya Lam, P. Tech (Eng.)
 Assistant QA Manager