



Mill Test Certificate

Bri-Steel Manufacturing
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Product: Seamless Carbon Steel Pipe Product Heat Number: BSM-2765 Product Size: NPS 18 STD Production Date: May 12, 2016
 Production Method: Hot Expansion Product Heat Treatment: As Rolled Certificate No.: MTR- 002826

Product Standards: ASME B36.10M-2015, ASTM/ASME A106-2014/SA106-2013 Grade B NDE, A53-2012/SA53-2013 Grade B Type S, NACE MR0175-2009 MR0103-2012

Product Markings:  NPS 18 STD 0.375 INCHWT SMLS 2016/05 NDE 900PSI
 HEAT BSM-2765 (PIPE # LENGTH MASS) 70.59lb/ft ASTM/ASME A/SA106 GR B A/SA53 GR B NACE MR0175/MR0103 MADE IN CANADA

Product: Details				Non-Destructive Testing										
Heat	Test Type	Product Size	Pieces	Length	Mass lb/ft	Gelger µR/hr	Res. Mag. Gauss	Visual Insp.	OD	UT WT	UT ASTM E213	ET ASTM E309	HydroTest 900 PSI/ 5 s	End Condition
BSM-2765	Heat	NPS 18 STD 0.375in. WT	7	DRL	70.59	<5	<40	Pass	Pass	Pass	N12.5 Pass	-	Pass	30° Bevel

Heat	BSM-2765	Steelmaking Method Blast Furnace; EAF; Ladle Refining; Vacuum Degas; Fully Killed	Chemical Analysis (wt%)																	
			Test Type		C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE(IIW)	CE(IIW)Max	CE(CSA)
			Heat	Product	0.19	0.89	0.018	0.008	0.22	0.03	0.04	0.01	0.01	0.006	0.026	0.001	0.0004	0.35	-	0.36
			Product	0.20	0.91	0.015	0.004	0.21	0.02	0.03	0.01	0.01	0.005	0.026	0.002	0.0003	0.36	-	0.37	

Mechanical Properties									
Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test 2 in. GL	Yield (Rt0.5) psi	Tensile (Rm) psi	Y/T (Rt0.5/Rm)	Elongation (A) %
BSM-2765	Heat	Ferrite & Pearlite	78 HRBW	Pass	Longitudinal; 1.5 in. x WT	45 800	72 000	0.64	44

Heat	Test Standard	Impact Test Sample Details	Temp °C	Impact Energy Min. (J)	Impact Energy (J)	Shear (%)	Lateral Expansion (mm)
BSM-2765	-	-	-	-	(3 Tests) AVG	(3 Tests) AVG	(3 Tests) AVG

Additional Details:

✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing in accordance with ASTM/ASME A106-2014/SA106-2013, A53-2012/SA53-2013, and the purchase order requirements, and that the results meet the corresponding requirements. Bri-Steel Manufacturing is registered and certified to ISO-9001:2008 (APIQR-1584), API Q1, and PED 97/23/EC.

✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103-2012 Section 2.1

✓ No weld repairs have been performed on this product.

✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.

✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

T. Lam May 18/2016

Tonya Lam, P. Tech (Eng.)
 Assistant QA Manager