



# Mill Test Certificate

Bri-Steel Manufacturing  
 2125-64 Avenue, Edmonton, AB Canada T6P 1Z4  
 Tel: 001 (780) 469-6603  
 Fax: 001 (780) 469-6986  
 www.bri-steel.com

Product: Seamless Carbon Steel Pipe      Product Heat Number: BSM-2779      Product Size: NPS 30 STD      Production Date: May 30, 2016  
 Production Method: Hot Expansion      Product Heat Treatment: Normalizing Forming      Certificate No.: MTR- 002840  
 Product Standards: ASME B36.10M-2015, ASTM/ASME A106-2014/SA106-2015 Grade B/C NDE, A53-2012/SA53-2015 Grade B Type S, NACE MR0175/ISO 15156-2:2009 MR0103/ISO 17495:2015  
 Product Markings: NPS 30 STD 0.375 INCHWT SMLS 2016/05 NDE 950PSI  
 HEAT BSM-2779 (PIPE # LENGTH MASS) 118.6lb/ft ASTM/ASME A/SA106 GR B/C A/SA53 GR B NACE MR0175/MR0103 MADE IN CANADA

Product: Details				Non-Destructive Testing											
Heat	Test Type	Product Size	Pieces	Length	Mass lb/ft	Geiger $\mu$ R/hr	Res. Mag. Gauss	Visual Insp.	OD	UT WT	UT ASTM E213	ET ASTM E309	HydroTest 950 PSI/ 5 s	End Condition	
BSM-2779	Heat	NPS 30 STD 0.375in. WT	9	DRL	118.6	<5	<20	Pass	Pass	Pass	N12.5 Pass	-	Pass	35° Bevel	

Heat	Steelmaking Method	Test Type	Chemical Analysis (wt%)																															
			C		Mn		P		S		Si		Cr		Cu		Mo		Ni		V		Ti		Nb		B		CE(IIW)		CE(IIW)Max		CE(CSA)	
			Heat	Product	0.19	1.26	0.011	0.001	0.29	0.03	0.01	0.01	0.01	0.01	0.01	0.01	0.01	0.01	0.052	0.003	0.001	0.001	0.0005	0.42	-	-	0.43							
BSM-2779	Blast Furnace; EAF; Ladle Refining; Vacuum Degass; Fully Killed	Heat	0.19	1.26	0.011	0.001	0.29	0.03	0.01	0.01	0.01	0.01	0.01	0.01	0.01	0.01	0.052	0.003	0.001	0.001	0.0005	0.42	-	-	0.43									
		Product	0.17	1.22	0.018	0.003	0.32	0.03	0.01	0.01	0.01	0.01	0.01	0.01	0.01	0.01	0.052	0.003	0.001	0.001	0.0004	0.39	-	-	0.39									

Mechanical Properties									
Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test 2 in. GL	Yield (Rt0.5) psi	Tensile (Rm) psi	Y/T (Rt0.5/Rm)	Elongation (A) %
BSM-2779	Heat	Ferrite & Pearlite	79 HRBW	Pass	Longitudinal; 1.5 in. x WT	48 100	76 000	0.63	41

Heat	Test Standard	Result	Impact Test Sample Details	Temp °C	Impact Energy Min. (J)	Impact Energy Results (J)	Shear (%)	Lateral Expansion (mm)
BSM-2779	-	-	-	-	(3 Tests) AVG	(3 Tests) AVG	-	(3 Tests) AVG

**Additional Details:**

✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing in accordance with ASTM/ASME A106-2014/SA106-2015, A53-2012/SA53-2015, and the purchase order requirements, and that the results meet the corresponding requirements. Bri-Steel Manufacturing is registered and certified to ISO-9001:2008 (APIQR-1584), API Q1, and PED 97/23/EC.

✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103/ISO 17495:2015 Section 13.1.

- ✓ No weld repairs have been performed on this product.
- ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.
- ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

*Kenton Dechant*  
 2016 June 14

Kenton Dechant, P.Eng.  
 Manager of Quality and R&D