



Mill Test Certificate

Bri-Steel Manufacturing
 2125-64 Avenue, Edmonton, AB Canada T6P 1Z4
 Tel: 001 (780) 469-6603
 Fax: 001 (780) 469-6986
 www.bri-steel.com

Product: Seamless Carbon Steel Pipe Product Heat Number: BSM-2783 Product Size: NPS 30 STD Production Date: Jun 01, 2016
 Production Method: Hot Expansion Product Heat Treatment: Normalizing Forming Certificate No.: MTR- 002847

Product Standards: ASME B36.10M-2015, ASTM/ASME A333-2016/SA333-2015 Grade 6 LT(M45C) A106-2014/SA106-2015 Grade B/C NDE, A53-2012/SA53-2015 Grade B Type S, NACE MR0175/ISO 15156-2:2009 MR0103/ISO 17495:2015

Product Markings
 NPS 30 STD 0.375 INCHWT SMLS 2016/06 NDE 600PSI
 HEAT BSM-2783 (PIPE # LENGTH MASS) 118.6lb/ft ASTM/ASME A/SA333 GR 6 LT(M45C) A/SA106 GR B/C A/SA53 GR B NACE MR0175/MR0103 MADE IN CANADA

Product: Details		Non-Destructive Testing												
Heat	Test Type	Product Size	Pieces	Length	Mass lb/ft	Geiger µR/hr	Res. Mag. Gauss	Visual Insp.	OD	UT WT	UT Pass	ET	HydroTest	End Condition
BSM-2783	Heat	NPS 30 STD 0.375in. WT	3	DRL	118.6	<5	<20	Pass	Pass	N12.5	Pass	-	Pass	35° Bevel

Chemical Analysis (wt%)

Heat	Steelmaking Method	C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	CE(IIW)	CE(IIW)Max	CE(CSA)
BSM-2783	Blast Furnace; EAF; Ladle Refining; Vacuum Degass; Fully Killed	0.16	1.23	0.012	0.003	0.26	0.03	0.01	0.01	0.01	0.050	0.001	0.001	0.0005	0.38	0.38
	Product	0.17	1.24	0.014	0.004	0.29	0.03	0.01	0.01	0.01	0.053	0.003	0.002	0.0004	0.40	0.40
		-	-	-	-	-	-	-	-	-	-	-	-	-	-	-

Mechanical Properties

Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test 2 in. GL	Yield (Rt0.5) psi	Tensile (Rm) psi	Y/T (Rt0.5/Rm)	Elongation (A) %
BSM-2783	Heat	Ferrite & Pearlite	80 HRBW	Pass	Longitudinal; 1.5 in. x WT	51 000	74 000	0.69	42
				Pass	Longitudinal; 1.5 in. x WT	53 500	76 000	0.70	41

Heat	Test Standard	Result	Impact Test Sample Details	Temp °C	Impact Energy Min. (J) (3 Tests) AVG	Impact Energy (J) (3 Tests) AVG	Shear (%) (3 Tests) AVG	Lateral Expansion (mm) (3 Tests) AVG
BSM-2783	ASTM A333	Pass	CVN Long 10 x 7.5 mm	-48	(11/11/11) 14	(120/138/145) 134	(90/90/100) 93	(2.28/2.36/2.38) 2.34

Additional Details:

- ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing in accordance with ASTM/ASME A333-2016/SA333-2015, A106-2014/SA106-2015, A53-2012/SA53-2015, and the purchase order requirements, and that the results meet the corresponding requirements. Bri-Steel Manufacturing is registered and certified to ISO-9001:2008 (APIQR-1584), API Q1, and PED 97/23/EC.
- ✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103/ISO 17495:2015 Section 13.1
- ✓ No weld repairs have been performed on this product.
- ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.
- ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

 June 106/2016

Tonya Lam, P. Tech (Eng.)
 Assistant QA Manager