



Mill Test Certificate

Bri-Steel Manufacturing
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Product: Seamless Carbon Steel Pipe Product Heat Number: BSM-2801 Production Date: Jun 13, 2016
 Production Method: Hot Expansion Product Heat Treatment: Normalizing Forming Certificate No.: MTR- 002865
 Product Standards: ASME B36.10M-2015, ASTM/ASME A333-2015 Grade 6 LT(M45C) A106-2014/SA106-2015 Grade B/C NDE, A53-2012/SA53-2015 Grade B Type S, NACE MR0175/ISO 15156-2:2009 MR0103/ISO 17495:2015
 Product Markings: NPS 24 STD 0.375 INCHWT SMLS 2016/06 NDE 1180PSI
 HEAT BSM-2801 (PIPE # LENGTH MASS) 94.62lb/ft ASTM/ASME A/SA333 GR 6 LT(M45C) A/SA106 GR B/C A/SA53 GR B NACE MR0175/MR0103 MADE IN CANADA



Product: Details										Non-Destructive Testing										
Heat	Test Type	Product Size	Pieces	Length	Mass lb/ft	Gelger μR/hr	Res. Mag. Gauss	Visual Insp.	OD	UT WT	UT ASTM E213	ET ASTM E309	HydroTest 1180 PSI/ 5 s	End Condition						
BSM-2801	Heat	NPS 24 STD 0.375in. WT	24	DRL	94.62	<5	<60	Pass	Pass	Pass	N12.5 Pass	-	Pass	30° Bevel						
Chemical Analysis (wt%)																				
Heat	BSM-2801	Steelmaking Method	Blast Furnace; EAF; Ladle Refining; Vacuum Degas; Fully Killed	Test Type	C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE(IIW)	CE(IIW)Max	CE(CSA)
				Heat	0.18	1.10	0.012	0.005	0.33	0.04	0.01	0.01	0.01	0.062	0.002	0.006	0.0002	0.39	-	0.39
				Product	0.16	1.13	0.015	0.007	0.36	0.05	0.01	0.01	0.01	0.068	0.001	0.002	0.0001	0.38	-	0.37

Mechanical Properties									
Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test 2 in. GL	Yield (Rt0.5) psi	Tensile (Rm) psi	Y/T (Rt0.5/Rm)	Elongation (A) %
BSM-2801	Heat	Ferrite & Pearlite	85 HRBW	Pass	Longitudinal: 1.5 in. x WT	52 000	79 500	0.65	41
				Pass	Longitudinal: 1.5 in. x WT	53 500	79 000	0.68	41

Heat	Test	Result	Impact Test Sample Details	Temp °C	Impact Energy Min. (J)	Impact Energy Results (J)	Shear (%)	Lateral Expansion (mm)
BSM-2801	Standard	Pass	CVN Long 10 x 7.5 mm	-48	(11/11/11) 14	(3 Tests) AVG (52/26/12) 30	(5/5/0) 3	(3 Tests) AVG (1.15/0.56/0.19) 0.63
	ASTM A333	Pass						

- Additional Details:
- ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing in accordance with ASTM/ASME A333-2015/SA333-2015, A106-2014/SA106-2015, A53-2012/SA53-2015, and the purchase order requirements, and that the results meet the corresponding requirements. Bri-Steel Manufacturing is registered and certified to ISO-9001:2008 (APIQR-1584), API Q1, and PED 97/23/EC.
 - ✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103/ISO 17495:2015 Section 13.1
 - ✓ No weld repairs have been performed on this product.
 - ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.
 - ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

[Signature]
 2016 June 15

Kenton Dechant, P.Eng.
 Manager of Quality and R&D