



Mill Test Certificate

Bri-Steel Manufacturing
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Product: Seamless Carbon Steel Pipe Product Heat Number: BSM-2805 Product Size: NPS 24 STD Production Date: Jun 15, 2016
 Production Method: Hot Expansion Product Heat Treatment: Normalizing Forming Certificate No.: MTR- 002878

Product Standards: ASME B36.10M-2015, ASTM/ASME A106-2014/SA106-2015 Grade B/C NDE, A53-2012/SA53-2015 Grade B Type S, NACE MR0175/ISO 15156-2:2009 MR0103/ISO 17495:2015

Product Markings: NPS 24 STD 0.375 INCHWT SMLS 2016/06 NDE 750PSI



HEAT BSM-2805 (PIPE # LENGTH MASS) 94.62lb/ft ASTM/ASME A/SA106 GR B/C A/SA106 GR B NACE MR0175/MR0103 MADE IN CANADA

Product: Details										Non-Destructive Testing									
Heat	Test Type	Product Size	Pieces	Length	Mass lb/ft	Geiger µR/hr	Res. Mag. Gauss	Visual Insp.	OD	UT WT	UT Pass	ET ASTM E309	ET	HydroTest 750PSI/	End Condition				
BSM-2805	Heat	NPS 24 STD 0.375in. WT	15	DRL	94.62	<5	<50	Pass	Pass	N12.5	Pass	-	-	Pass	30° Bevel				

Chemical Analysis (wt%)

Heat	Steelmaking Method	Test Type	C	Min	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE(IIW)	CE(IIW)Max	CE(CSA)
BSM-2805	Blast Furnace; EAF; Ladle Refining; Vacuum Degas; Fully Killed	Heat	0.22	0.93	0.014	0.004	0.25	0.03	0.01	0.01	0.01	0.001	0.002	0.001	0.0003	0.38	-	0.39
		Product	0.22	0.93	0.005	0.005	0.27	0.03	0.01	0.01	0.01	0.001	0.003	0.001	0.0002	0.38	-	0.40
			-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-

Mechanical Properties

Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test 2 in. GL	Yield (Rt0.5) psi	Tensile (Rm) psi	Y/T (Rt0.5/Rm)	Elongation (A) %
BSM-2805	Heat	Ferrite & Pearlite	80 HRBW	Pass	Longitudinal; 1.5 in. x WT	47 700	75 000	0.64	42

Heat	Test Standard	Result	Impact Test Sample Details	Temp °C	Impact Energy Min. (J) (3 Tests) AVG	Impact Energy Results (J) (3 Tests) AVG	Shear (%) (3 Tests) AVG	Lateral Expansion (mm) (3 Tests) AVG
BSM-2805	-	-	-	-	-	-	-	-

Additional Details:

✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing in accordance with ASTM/ASME A106-2014/SA106-2015, A53-2012/SA53-2015, and the purchase order requirements, and that the results meet the corresponding requirements. Bri-Steel Manufacturing is registered and certified to ISO-9001:2008 (APIQR-1584), API Q1, and PED 97/23/EC.

✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103/ISO 17495:2015 Section 13.1

✓ No weld repairs have been performed on this product.

✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.

✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

T. Lam June 12/2016

Tonya Lam, P. Tech (Eng.)
 Assistant QA Manager