



Mill Test Certificate

Bri-Steel Manufacturing
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Product: Seamless Carbon Steel Pipe Product Heat Number: BSM-2821 Product Size: NPS 24 TRUE 80 Production Date: Jun 29, 2016
 Production Method: Hot Expansion Product Heat Treatment: Normalizing Forming Certificate No.: MTR- 002888
 Product Standards: ASME B36.10M-2015, ASTM/ASME A106-2014/SA106-2015 Grade B NDE, A53-2012/SA53-2015 Grade B Type S, NACE MR0175/ISO 15156-2:2009 MR0103/ISO 17495:2015

Product Markings
 NPS 24 TRUE 80 1.219 INCHWT SMLS 2016/06 NDE 2130PSI
 HEAT BSM-2821 (PIPE # LENGTH MASS) 296.4lb/ft ASTM/ASME A/SA106 GR B A/SA53 GR B NACE MR0175/MR0103 MADE IN CANADA



Product: Details				Non-Destructive Testing											
Heat	Test Type	Product Size	Pieces	Length	Mass lb/ft	Geiger μ R/hr	Res. Mag. Gauss	Visual Insp.	OD	UT WT	UT Pass	ET ASTM E213	ET ASTM E309	HydroTest 2130PSI/ 5s	End Condition
BSM-2821	Heat	NPS 24 TRUE 80 1.219in. WT	1	DRL	296.4	<5	<20	Pass	Pass	N12.5	Pass	-	-	Pass	35° Bevel

Chemical Analysis (wt%)

Heat	Steelmaking Method	Test Type	C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE(IIW)	CE(IIW)Max	CE(CSA)
BSM-2821	Blast Furnace; Q-80P; Ladle Refining; Fully Killed	Heat	0.19	1.04	0.012	0.002	0.20	0.08	0.14	0.02	0.05	0.030	0.001	0.001	0.0002	0.40	-	0.40
		Product	0.19	1.05	0.012	0.003	0.23	0.08	0.15	0.03	0.06	0.033	0.001	0.001	0.0003	0.41	-	0.41
			-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-

Mechanical Properties

Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test 2 in. GL	Yield (Rt0.5) psi	Tensile (Rm) psi	Y/T (Rt0.5/Rm)	Elongation (A) %
BSM-2821	Heat	Ferrite & Pearlite	76 HRBW	Pass	Longitudinal; 0.5 in. Round Bar	42 300	70 500	0.60	37

Heat	Test Standard	Result	Impact Test Sample Details	Temp °C	Impact Energy Min. (J) (3 Tests) AVG	Impact Energy Results (J) (3 Tests) AVG	Shear (%) (3 Tests) AVG	Lateral Expansion (mm) (3 Tests) AVG
BSM-2821	-	-	-	-	-	-	-	-

Additional Details:

✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing in accordance with ASTM/ASME A106-2014/SA106-2015, A53-2012/SA53-2015, and the purchase order requirements, and that the results meet the corresponding requirements. Bri-Steel Manufacturing is registered and certified to ISO-9001:2008 (APIQR-1584), API Q1, and PED 97/23/EC.

✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103/ISO 17495:2015 Section 13.1

✓ No weld repairs have been performed on this product.

✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.

✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

T. Lam July 05 / 2016

Tonya Lam, P. Tech (Eng.)
 Assistant QA Manager