



# Mill Test Certificate

Bri-Steel Manufacturing  
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Product: Seamless Carbon Steel Pipe    Product Heat Number: BSM-2825    Product Size: NPS 24 TRUE 40    Production Date: Jun 30, 2016  
 Production Method: Hot Expansion    Product Heat Treatment: Normalizing Forming    Certificate No.: MTR- 002893  
 Product Standards: ASME B36.10M-2015, ASTM/ASME A333-2016/SA333-2015 Grade 6 LT(M45C) NDE, A53-2012/SA53-2015 Grade B Type S, NACE MR0175/ISO 15156-2:2009 MR0103/ISO 17495:2015

Product Markings  
 NPS 24 TRUE 40 0.688 INCHWT SMLS 2016/06 NDE 1200PSI  
 HEAT BSM-2825 (PIPE # LENGTH MASS) 171.2lb/ft ASTM/ASME A/SA333 GR 6 LT(M45C) A/SA53 GR B NACE MR0175/MR0103 MADE IN CANADA



Product: Details		Non-Destructive Testing												
Heat	Test Type	Product Size	Pieces	Length	Mass lb/ft	Geiger µR/hr	Res. Mag. Gauss	Visual Insp.	OD	UT WT	UT Pass	ET	HydroTest	End Condition
BSM-2825	Heat	NPS 24 TRUE 40 0.688in. WT	8	DRL	171.2	<5	<20	Pass	Pass	N12.5 Pass	-	-	Pass	30° Bevel

Chemical Analysis (wt%)																	
Heat	Steelmaking Method	Test Type	C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	CE(IIW)	CE(IIW)Max	CE(CSA)
BSM-2825	Blast Furnace; EAF; Ladle Refining; Vacuum Degass; Fully Killed	Heat	0.18	1.13	0.016	0.002	0.31	0.04	0.02	0.00	0.01	0.062	0.004	0.001	0.0002	0.39	0.40
		Product	0.19	1.13	0.019	0.006	0.32	0.04	0.02	0.01	0.01	0.063	0.002	0.001	0.0003	0.40	0.41
			-	-	-	-	-	-	-	-	-	-	-	-	-	-	-

Mechanical Properties									
Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test 2 in. GL	Yield (Rt0.5) psi	Tensile (Rm) psi	Y/T (Rt0.5/Rm)	Elongation (A) %
BSM-2825	Heat	Ferrite & Pearlite	81 HRBW	Pass	Longitudinal; 1.5 in. x WT	52 000	75 500	0.69	46
				Pass	Longitudinal; 1.5 in. x WT	50 500	74 500	0.68	46

Heat	Test Standard	Result	Impact Test Sample Details	Temp °C	Impact Energy Min. (J) (3 Tests) AVG	Impact Energy Results (J) (3 Tests) AVG	Shear (%) (3 Tests) AVG	Lateral Expansion (mm) (3 Tests) AVG
BSM-2825	ASTM A333	Pass	CVN Long 10 x 10 mm	-45	(14/14/14) 18	(66/83/72) 74	(30/40/35) 35	(1.00/1.25/1.20) 1.15

**Additional Details:**

- ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing in accordance with ASTM/ASME A333-2016/SA333-2015, A53-2012/SA53-2015, and the purchase order requirements, and that the results meet the corresponding requirements. Bri-Steel Manufacturing is registered and certified to ISO-9001:2008 (APIQR-1584), API Q1, and PED 97/23/EC.
- ✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103/ISO 17495:2015 Section 13.1
- ✓ No weld repairs have been performed on this product.
- ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.
- ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

*Tilam* July 107/2016  
 Tonya Lam, P. Tech (Eng.)  
 Assistant QA Manager