



Mill Test Certificate

Bri-Steel Manufacturing
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Product: Seamless Carbon Steel Pipe Product Heat Number: BSM-2826 Product Size: NPS 24 TRUE 40 Production Date: Jun 30, 2016
 Production Method: Hot Expansion Product Heat Treatment: Normalizing Forming Certificate No.: MTR- 002894

Product Standards: ASME B36.10M-2015, ASTM/ASME A333-2016/SA333-2015 Grade 6 LT(M45C) NDE, A53-2012/SA53-2015 Grade B Type S, NACE MR0175/ISO 15156-2:2009 MR0103/ISO 17495:2015

Product Markings: NPS 24 TRUE 40 0.688 INCHWT SMLS 2016/06 NDE 1200PSI
 HEAT BSM-2826 (PIPE # LENGTH MASS) 171.2lb/ft ASTM/ASME A/SA333 GR 6 LT(M45C) A/SA53 GR B NACE MR0175/MR0103 MADE IN CANADA



Product: Details										Non-Destructive Testing					
Heat	Test Type	Product Size	Pieces	Length	Mass lb/ft	Geiger µR/hr	Res. Mag. Gauss	Visual Insp.	OD	UT WT	UT Pass	ET ASTM E309	HydroTest 1200PSI/ 5s	End Condition	
BSM-2826	Heat	NPS 24 TRUE 40 0.688in. WT	19	DRL	171.2	<5	<20	Pass	Pass	N12.5 Pass	Pass	-	Pass	30° Bevel	

Chemical Analysis (wt%)																		
Heat	Steelmaking Method	Test Type	C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE(IIW)	CE(IIW)Max	CE(CSA)
BSM-2826	Blast Furnace; EAF; Ladle Refining; Vacuum Degas; Fully Killed	Heat	0.18	1.13	0.016	0.002	0.31	0.04	0.02	0.00	0.01	0.062	0.004	0.001	0.0002	0.39	-	0.40
		Product	0.18	1.11	0.017	0.004	0.31	0.04	0.02	0.01	0.00	0.01	0.065	0.002	0.001	0.0003	0.39	-
			-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-

Mechanical Properties									
Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test 2 in. GL	Yield (Rt0.5) psi	Tensile (Rm) psi	Y/T (Rt0.5/Rm)	Elongation (A) %
BSM-2826	Heat	Ferrite & Pearlite	81 HRBW	Pass	Longitudinal; 1.5 in. x WT	50 000	74 000	0.68	47
				Pass	Longitudinal; 1.5 in. x WT	53 000	75 500	0.70	46

Heat	Test Standard	Result	Impact Test Sample Details	Temp °C	Impact Energy Min. (J) (3 Tests) AVG	Impact Energy Results (J) (3 Tests) AVG	Shear (%) (3 Tests) AVG	Lateral Expansion (mm) (3 Tests) AVG
BSM-2826	ASTM A333	Pass	CVN Long 10 x 10 mm	-45	(14/14/14) 18	(88/86/94) 89	(40/40/45) 42	(1.48/1.29/1.54) 1.44

Additional Details:

- ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing in accordance with ASTM/ASME A333-2016/SA333-2015, A53-2012/SA53-2015, and the purchase order requirements, and that the results meet the corresponding requirements. Bri-Steel Manufacturing is registered and certified to ISO-9001:2008 (APIQR-1584), API Q1, and PED 97/23/EC.
- ✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103/ISO 17495:2015 Section 13.1
- ✓ No weld repairs have been performed on this product.
- ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.
- ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

T. Lam *July 07/2016*

Tony Lam, P. Tech (Eng.)
 Assistant QA Manager