



# Mill Test Certificate

Bri-Steel Manufacturing  
 2125-64 Avenue, Edmonton, AB Canada T6P 1Z4  
 Tel: 001 (780) 469-6603  
 Fax: 001 (780) 469-6986  
 www.bri-steel.com

Product: Seamless Carbon Steel Pipe    Product Heat Number: BSM-2829    Product Size: NPS 24 TRUE 40    Production Date: Jul 05, 2016  
 Production Method: Hot Expansion    Product Heat Treatment: Normalizing Forming    Certificate No.: MTR- 002898

Product Standards: ASME B36.10M-2015, ASTM/ASME A333-2016/SA333-2015 Grade 6 LT(M45C) A106-2014/SA106-2015 Grade B/C NDE, A53-2012/SA53-2015 Grade B Type S, NACE MR0175/ISO 15156-2:2009 MR0103/ISO 17495:2015

Product Markings  
 NPS 24 TRUE 40 0.688 INCHWT SMLS 2016/07 NDE 1200PSI  
 HEAT BSM-2829 (PIPE # LENGTH MASS) 171.2lb/ft.ASTM/ASME A/SA333 GR 6 LT(M45C)A/SA106 GR B/C A/SA53 GR B NACE MR0175/MR0103 MADE IN CANADA

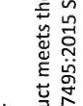
Product: Details		Non-Destructive Testing												
Heat	Test Type	Product Size	Pieces	Length	Mass lb/ft	Geiger µR/hr	Res. Mag. Gauss	Visual Insp.	OD	UT WT	UT Pass	ET ASTM E213	HydroTest 1200PSI/ 5 s	End Condition
BSM-2829	Heat	NPS 24 TRUE 40 0.688in. WT	11	DRL	171.2	<5	<20	Pass	Pass	N12.5	Pass	-	Pass	Plain End

Chemical Analysis (wt%)																	
Heat	Steelmaking Method	Test Type	C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	CE(IIW)	CE(IIW)Max	CE(CSA)
BSM-2829	Blast Furnace; EAF; Ladle Refining; Vacuum Degas; Fully Killed	Heat	0.18	1.13	0.021	0.003	0.29	0.03	0.02	0.00	0.01	0.056	0.003	0.002	0.0002	0.39	0.39
		Product	0.17	1.10	0.013	0.003	0.32	0.03	0.02	0.01	0.01	0.060	0.002	0.001	0.0002	0.38	0.38
			-	-	-	-	-	-	-	-	-	-	-	-	-	-	-

Mechanical Properties										
Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test		Yield (Rt0.5) psi	Tensile (Rm) psi	V/T (Rt0.5/Rm)	Elongation (A) %
					2 in. GL	1.5 in. x WT				
BSM-2829	Heat	Ferrite & Pearlite	82 HRBW	Pass	Longitudinal; 1.5 in. x WT	52 500	74 500	0.70	0.68	47
					Pass	Longitudinal; 1.5 in. x WT	51 000	75 500	0.68	46

Heat	Test Standard	Result	Impact Test Sample Details	Temp °C	Impact Energy Results (J)		Lateral Expansion (mm)
					(3 Tests) AVG	(30/30/30) 30	
BSM-2829	ASTM A333	Pass	CVN Long 10 x 10 mm	-45	(14/14/14) 18	(92/98/86) 92	(1.42/1.56/1.22) 1.40

Additional Details:  
 ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing in accordance with ASTM/ASME A333-2016/SA333-2015, A106-2014/SA106-2015, A53-2012/SA53-2015, and the purchase order requirements, and that the results meet the corresponding requirements. Bri-Steel Manufacturing is registered and certified to ISO-9001:2008 (APIQR-1584), API Q1, and PED 97/23/EC.  
 ✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103/ISO 17495:2015 Section 13.1  
 ✓ No weld repairs have been performed on this product.  
 ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.  
 ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:  
  
 Tonya Lam, P. Tech (Eng.)  
 Assistant QA Manager