



Mill Test Certificate

Bri-Steel Manufacturing
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Product: Seamless Carbon Steel Pipe Product Heat Number: BSM-2896 Product Size: NPS 24 STD Production Date: Sep 26, 2016
 Production Method: Hot Expansion Product Heat Treatment: Normalizing Forming Certificate No.: MTR- 002972
 Product Standards: ASME B36.10M-2015, ASTM/ASME A106-2014/SA106-2015 Grade B NDE, A53-2012/SA53-2015 Grade B Type S, NACE MR0175/ISO 15156-2:2009 MR0103/ISO 17495-2015



Product Markings: NPS 24 STD 0.375 INCHWT SMLS 2016/09 NDE 660PSI
 HEAT BSM-2896 (PIPE # LENGTH MASS) 94.62lb/ft ASTM/ASME A/SA106 GR B A/SA53 GR B NACE MR0175/MR0103 MADE IN CANADA

Product: Details				Non-Destructive Testing										
Heat	Test Type	Product Size	Pieces	Length	Mass lb/ft	Gelger μR/hr	Res. Mag. Gauss	Visual Insp.	OD	UT (WT) ASTM E314	UT ASTM E213	ET ASTM E309	HydroTest 660 PSI/ 5 s	End Condition
BSM-2896	Heat	NPS 24 STD 0.375in. WT	11	DRL	94.62	<5	<10	Pass	Pass	Pass	N12.5 Pass	-	Pass	30° Bevel


Heat	Steelmaking Method	Test Type	Chemical Analysis (wt%)																															
			C		Mn		P		S		Si		Cr		Cu		Mo		Ni		V		Ti		Nb		B		CE(IIW)		CE(IIW)Max		CE(CSA)	
			Heat	Product	0.20	0.91	0.014	0.006	0.24	0.05	0.01	0.01	0.01	0.01	0.01	0.01	0.003	0.001	0.001	0.0001	0.37	-	-	0.37	-	-	0.40	-	-	-				
BSM-2896	Blast Furnace; EAF; Ladle Refining; Vacuum Degass; Fully Killed	Heat	0.22	0.93	0.017	0.007	0.25	0.05	0.01	0.01	0.01	0.01	0.01	0.003	0.002	0.001	0.0002	0.39	-	-	-	-	-	-	-	-	-	-	-	-	-	-		

Mechanical Properties									
Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test 2 in. GL	Yield (Rt0.5) psi	Tensile (Rm) psi	Y/T (Rt0.5/Rm)	Elongation (A) %
BSM-2896	Heat	Ferrite & Pearlite	80 HRBW	Pass	Longitudinal; 1.5 in. x WT	49 600	75 500	0.66	39

Heat	Test	Test Standard	Result	Impact Test Sample Details	Temp °C	Impact Energy Min. (J) (3 Tests) AVG	Impact Energy Results (J) (3 Tests) AVG	Shear (%) (3 Tests) AVG	Lateral Expansion (mm) (3 Tests) AVG
BSM-2896	-	-	-	-	-	-	-	-	-

Additional Details:
 ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing in accordance with ASTM/ASME A106-2014/SA106-2015, A53-2012/SA53-2015, and the purchase order requirements, and that the results meet the corresponding requirements. Bri-Steel Manufacturing is registered and certified to ISO-9001:2008 (APIQR-1584), API Q1, and PED 2014/68/EU.
 ✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103/ISO 17495:2015 Section 13.1
 ✓ No weld repairs have been performed on this product.
 ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.
 ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

for 
 Kenton Dechant, P. Eng.
 Manager of Quality and R&D
 Sept. 27/16