



Mill Test Certificate

Bri-Steel Manufacturing
 2125-64 Avenue, Edmonton, AB Canada T6P 1Z4
 Tel: 001 (780) 469-6603
 Fax: 001 (780) 469-6986
 www.bri-steel.com

Product: Seamless Carbon Steel Pipe Product Heat Number: BSM-2898 Product Size: NPS 24 STD Production Date: Sep 27, 2016
 Production Method: Hot Expansion Product Heat Treatment: Normalizing Forming Certificate No.: MTR- 002974
 Product Standards: ASME B36.10M-2015, ASTM/ASME A106-2014/SA106-2015 Grade B NDE, A53-2012/SA53-2015 Grade B Type S,
 Product Markings: NPS 24 STD 0.375 INCHWWT SMLS 2016/09 NDE 660PSI
 HEAT BSM-2898 (PIPE # LENGTH MASS) 94.62lb/ft ASTM/ASME A/SA106 GR B A/SA53 GR B MADE IN CANADA




Product: Details				Non-Destructive Testing										
Heat	Test Type	Product Size	Pieces	Length	Mass lb/ft	Gelger µR/hr	Res. Mag. Gauss	Visual Insp.	OD	UT (WT)	UT	ET	HydroTest	End Condition
BSM-2898	Heat	NPS 24 STD 0.375in. WT	15	DRL	94.62	<5	<10	Pass	Pass	Pass	N12.5 Pass	-	Pass	30° Bevel

Heat	Steelmaking Method	Test Type	Chemical Analysis (wt%)																	
			C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE(I/W)	CE(II/W)Max	CE(CSA)		
			Heat	Product	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
BSM-2898	Blast Furnace: EAF; Ladle Refining; Vacuum Degass; Fully Killed	Heat	0.20	0.91	0.014	0.006	0.24	0.05	0.01	0.01	0.01	0.01	0.01	0.003	0.001	0.001	0.0001	0.37	-	0.37
		Product	0.23	0.92	0.016	0.007	0.25	0.05	0.01	0.01	0.01	0.01	0.01	0.003	0.002	0.001	0.0002	0.40	-	0.41

Mechanical Properties									
Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test 2 in. GL	Yield (Rt0.5) psi	Tensile (Rm) psi	V/T (Rt0.5/Rm)	Elongation (A) %
BSM-2898	Heat	Ferrite & Pearlite	0	Pass	Longitudinal; 1.5 in. x WT	46 100	75 000	0.61	42

Heat	Test Standard	Result	Impact Test Sample Details	Temp °C	Impact Energy Min. (J) (3 Tests) AVG	Impact Energy Results (J) (3 Tests) AVG	Shear (%) (3 Tests) AVG	Lateral Expansion (mm) (3 Tests) AVG
BSM-2898	-	-	-	-	-	-	-	-

Additional Details:
 ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing in accordance with ASTM/ASME A106-2014/SA106-2015, A53-2012/SA53-2015, and the purchase order requirements, and that the results meet the corresponding requirements. Bri-Steel Manufacturing is registered and certified to ISO-9001:2008 (APIQR-1584), API Q1, and PED 2014/68/EU.
 ✓ This pipe product meets the sour service requirements of
 ✓ No weld repairs have been performed on this product.
 ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.
 ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

 Tonya Lam, P. Tech (Eng.)
 Assistant QA Manager