



Mill Test Certificate

Bri-Steel Manufacturing
 2125-64 Avenue, Edmonton, AB Canada T6P 1Z4
 Tel: 001 (780) 469-6603
 Fax: 001 (780) 469-6986
 www.bri-steel.com

Product: Seamless Carbon Steel Pipe Product Heat Number: BSM-2902 Product Size: NPS 24 STD Production Date: Sep 28, 2016
 Production Method: Hot Expansion Product Heat Treatment: Normalizing Forming Certificate No.: MTR- 002986
 Product Standards: ASME B36.10M-2015, ASTM/ASME A333-2016/SA333-2015 Grade 6 LT(M45C) A106-2014/SA106-2015 Grade B NDE, A53-2012/SA53-2015 Grade B Type S, NACE MR0175/ISO 15156-2:2009 MR0103/ISO 17495:2015
 Product Markings: NPS 24 STD 0.375 INCHWT SMLS 2016/09 NDE 660PSI
 HEAT BSM-2902 (PIPE # LENGTH MASS) 94.62lb/ft ASTM/ASME A/SA333 GR 6 LT(M45C) A/SA106 GR B A/SA53 GR B NACE MR0175/MR0103 MADE IN CANADA



Product: Details				Non-Destructive Testing										
Heat	Test Type	Product Size	Pieces	Length	Mass lb/ft	Gelger μR/hr	Res. Mag. Gauss	Visual Insp.	OD	UT (WT)	UT	ET	HydroTest	End Condition
BSM-2902	Heat	NPS 24 STD 0.375in. WT	6	DRL	94.62	<5	<10	Pass	Pass	ASTM E114	ASTM E213	ASTM E309	660PSI/ 5 s	30° Bevel

Heat	Test Type	Steelmaking Method	Test Type	Chemical Analysis (wt%)															
				C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE(IIW)	CE(IIW)Max	CE(CSA)
BSM-2902	Heat	Blast Furnace; EAF; Ladle Refining; Vacuum Degass; Fully Killed	Heat	0.18	1.12	0.015	0.005	0.31	0.06	0.03	0.01	0.01	0.059	0.003	0.004	0.0005	0.40	-	0.40
			Product	0.18	1.13	0.015	0.008	0.32	0.06	0.03	0.01	0.01	0.060	0.002	0.001	0.0004	0.40	-	0.40

Heat	Test Type	Microstructure	Hardness	Mechanical Properties					
				Flattening Test	Tension Test 2 in. GL	Yield (Rt0.5) psi	Tensile (Rm) psi	V/T (Rt0.5/Rm)	Elongation (A) %
BSM-2902	Heat	Ferrite & Pearlite	82 HRBW	Pass	Longitudinal; 1.5 in. x WT	54 000	82 000	0.66	46
				Pass	Longitudinal; 1.5 in. x WT	52 500	79 000	0.66	47

Heat	Test	Standard	Result	Impact Test Sample Details	Temp °C	Impact Energy Min. (J)		Shear (%)	Lateral Expansion (mm)
						(3 Tests) AVG	(11/11/11) 14		
BSM-2902	ASTM A333	Pass	CVN Long 10 x 7.5 mm	-48	(3 Tests) AVG	(14/20/15) 16	(10/10/10) 10	(3 Tests) AVG	(0.50/0.70/0.60) 0.60

Additional Details:

✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing in accordance with ASTM/ASME A333-2016/SA333-2015, A106-2014/SA106-2015, A53-2012/SA53-2015, and the purchase order requirements, and that the results meet the corresponding requirements. Bri-Steel Manufacturing is registered and certified to ISO-9001:2008 (APIQR-1584), API Q1, and PED 2014/68/EU.

✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103/ISO 17495:2015 Section 13.1

✓ No weld repairs have been performed on this product.

✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.

✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

Oct/03/2016 T. Lam

Tonya Lam, P. Tech (Eng.)
 Assistant QA Manager