



Mill Test Certificate

Bri-Steel Manufacturing
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Product: Seamless Carbon Steel Pipe Product Heat Number: BSM-2910 Product Size: NPS 24 SCH 30 Production Date: Oct 11, 2016
 Production Method: Hot Expansion Product Heat Treatment: Normalizing Forming Certificate No.: MTR- 002997

Product Standards: ASME B36.10M-2015, ASTM/ASME A106-2014/SA106-2015 Grade B/C NDE, A53-2012/SA53-2015 Grade B Type S, NACE MR0175/ISO 15156-2:2009 MR0103/ISO 17495:2015

Product Markings: NPS 24 SCH 30 0.562 INCHWT SMLS 2016/10 NDE 1100PSI
 HEAT BSM-2910 (PIPE # LENGTH MASS) 140.8lb/ft ASTM/ASME A/SA106 GR B/C A/SA53 GR B NACE MR0175/MR0103 MADE IN CANADA



Product: Details		Non-Destructive Testing												
Heat	Test Type	Product Size	Length	Pieces	Mass lb/ft	Geiger μR/hr	Res. Mag. Gauss	Visual Insp.	OD	UT (WT) ASTM E114	UT ASTM E213	ET ASTM E309	HydroTest 1100PSI/ 5s	End Condition
BSM-2910	Heat	NPS 24 SCH 30 0.562in. WT	DRL	6	140.8	<5	<10	Pass	Pass	N12.5 Pass	-	-	Pass	30° Bevel

Chemical Analysis (wt%)

Heat	Steelmaking Method	C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE(IIW)	CE(IIW)Max	CE(CSA)
BSM-2910	Blast Furnace; EAF; Ladle Refining; Vacuum Degass; Fully Killed	0.19	0.86	0.009	0.002	0.24	0.04	0.06	0.01	0.03	0.001	0.001	0.001	0.0004	0.35	-	0.36
	Product	0.18	0.85	0.009	0.006	0.23	0.05	0.07	0.01	0.03	0.003	0.001	0.001	0.0004	0.34	-	0.35
		-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-

Mechanical Properties

Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test 2 in. GL	Yield (Rt0.5) psi	Tensile (Rm) psi	Y/T (Rt0.5/Rm)	Elongation (A) %
BSM-2910	Heat	Ferrite & Pearlite	77 HRBW	Pass	Longitudinal; 1.5 in. x WT	47 400	72 000	0.66	49

Heat	Test Standard	Result	Impact Test Sample Details	Temp °C	Impact Energy Min. (J) (3 Tests) AVG	Impact Energy Results (J) (3 Tests) AVG	Shear (%) (3 Tests) AVG	Lateral Expansion (mm) (3 Tests) AVG
BSM-2910	-	-	-	-	-	-	-	-

Additional Details:

- ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing in accordance with ASTM/ASME A106-2014/SA106-2015, A53-2012/SA53-2015, and the purchase order requirements, and that the results meet the corresponding requirements. Bri-Steel Manufacturing is registered and certified to ISO-9001:2008 (APIQ1-1584), API Q1, and PED 2014/68/EU.
- ✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103/ISO 17495:2015 Section 13.1
- ✓ No weld repairs have been performed on this product.
- ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.
- ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

Tilam Dat / 13 / 2016

Tonya Lam, P. Tech (Eng.)
 Assistant QA Manager