



Mill Test Certificate

Bri-Steel Manufacturing
 2125-64 Avenue, Edmonton, AB Canada T6P 1Z4
 Tel: 001 (780) 469-6603
 Fax: 001 (780) 469-6986
 www.bri-steel.com

Product: Seamless Carbon Steel Pipe Product Heat Number: BSM-2917 Product Size: NPS 24 STD Production Date: Oct 17, 2016
 Production Method: Hot Expansion Product Heat Treatment: Normalizing Forming Certificate No.: MTR- 003007
 Product Standards: ASME B36.10M-2015, API 5L-45th Ed. GradeB PSL1, ASTM/ASME A106-2014/SA106-2015 Grade B/C NDE, A53-2012/SA53-2015 Grade B Type S, NACE MR0175/ISO 15156-2-2009 MR0103/ISO 17495:2015
 Product Markings: <API & L/C No.> API SPEC 5L NPS 24 STD 0.375 INCHWT GRB PSL1 SMLS 2016/10 NDE 750PSI
 HEAT BSM-2917 (PIPE # LENGTH MASS) 94.62lb/ft ASTM/ASME A/SA106 GR B/C A/SA53 GR B NACE MR0175/MR0103 MADE IN CANADA

Product: Details				Non-Destructive Testing										
Heat	Test Type	Product Size	Pieces	Length	Mass lb/ft	Gelger μR/hr	Res. Mag. Gauss	Visual Insp.	OD	UT (WT)	UT	ET	HydroTest	End Condition
BSM-2917	Heat	NPS 24 STD 0.375in. WT	5	DRL	94.62	<5	~15	Pass	Pass	Pass	N12.5 Pass	-	Pass	30° Bevel

Heat	BSM-2917	Steelmaking Method Blast Furnace; EAF; Ladle Refining; Vacuum Degas; Fully Killed (at TRCO China)	Chemical Analysis (wt%)																	
			Test Type		C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE(IIW)	CE(IIW)Max	CE(CSA)
			Heat	Product	0.20	0.92	0.011	0.007	0.23	0.04	0.01	0.01	0.01	0.01	0.003	0.001	0.001	0.0001	0.37	-
						0.23	0.91	0.013	0.008	0.23	0.04	0.01	0.01	0.004	0.001	0.001	0.0003	0.39	-	0.40
						0.23	0.89	0.015	0.008	0.23	0.04	0.01	0.01	0.004	0.001	0.001	0.0003	0.39	-	0.40

Mechanical Properties									
Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test 2 in. GL	Yield (Rt0.5) psi	Tensile (Rm) psi	Y/T (Rt0.5/Rm)	Elongation (A) %
BSM-2917	Heat	Ferrite & Pearlite	77 HRBW	Pass	Longitudinal; 1.5 in. x WT	41 600	74 000	0.56	46

Heat	Test Standard	Result	Impact Test Sample Details	Temp °C	Impact Energy Min. (J) (3 Tests) AVG	Impact Energy Results (J) (3 Tests) AVG	Shear (%) (3 Tests) AVG	Lateral Expansion (mm) (3 Tests) AVG
BSM-2917	-	-	-	-	-	-	-	-

- Additional Details:
- ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing in accordance with API 5L-45th Ed., ASTM/ASME A106-2014/SA106-2015, A53-2012/SA53-2015, and the purchase order requirements, and that the results meet the corresponding requirements. Bri-Steel Manufacturing is registered and certified to ISO-9001:2008 (APIQR-1584), API Q1, and PED 2014/68/EU.
 - ✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103/ISO 17495:2015 Section 13.1
 - ✓ No weld repairs have been performed on this product.
 - ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.
 - ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

T. Lam
 Oct 19 / 2016

Tonya Lam, P. Tech (Eng.)
 Assistant QA Manager