



Mill Test Certificate

Bri-Steel Manufacturing
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Product: Seamless Carbon Steel Pipe Product Heat Number: BSM-2922 Product Size: NPS 26 STD Production Date: Oct 19, 2016
 Production Method: Hot Expansion Product Heat Treatment: Normalizing Forming Certificate No.: MTR- 003015
 Product Standards: ASME B36.10M-2015, ASTM/ASME A106-2014/SA106-2015 Grade B NDE, A53-2012/SA53-2015 Grade B Type S, NACE MR0175/ISO 15156-2:2009 MR0103/ISO 17495:2015
 Product Markings: NPS 26 STD 0.375 INCHWT SMLS 2016/10 NDE 610PSI
 HEAT BSM-2922 (PIPE # LENGTH MASS) 102.6lb/ft ASTM/ASME A/SA106 GR B A/SA53 GR B NACE MR0175/MR0103 MADE IN CANADA



Product: Details				Non-Destructive Testing											
Heat	Test Type	Product Size	Pieces	Length	Mass lb/ft	Geiger	Res. Mag. Gauss	Visual Insp.	OD	UT (WT)	UT	ET	HydroTest	End Condition	
BSM-2922	Heat	NPS 26 STD 0.375in. WT	9	DRL	102.6	<5	<10	Pass	Pass	Pass	Pass	Pass	Pass	30° Bevel	

Heat	Steelmaking Method	Test Type	Chemical Analysis (wt%)															
			C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE(I/W)	CE(II/W)Max	CE(CSA)
BSM-2922	Blast Furnace; EAF; Ladle Refining; Vacuum Degass; Fully Killed	Heat	0.18	1.28	0.016	0.007	0.34	0.08	0.01	0.01	0.01	0.04	0.003	0.002	0.0006	0.42	-	0.43
			Product	0.17	1.29	0.015	0.005	0.36	0.09	0.01	0.01	0.04	0.042	0.003	0.001	0.0005	0.42	-

Mechanical Properties									
Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test 2 in. GL	Yield (Rt0.5) psi	Tensile (Rm) psi	Y/T (Rt0.5/Rm)	Elongation (A) %
BSM-2922	Heat	Ferrite & Pearlite	82 HRBW	Pass	Longitudinal; 1.5 in. x WT	53 000	77 500	0.68	46

Heat	Test Standard	Result	Impact Test Sample Details	Temp °C	Impact Energy Min. (J)	Impact Energy Results (J)	Shear (%)	Lateral Expansion (mm)
BSM-2922	-	-	-	-	-	(3 Tests) AVG	(3 Tests) AVG	(3 Tests) AVG

Additional Details:

- ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing in accordance with ASTM/ASME A106-2014/SA106-2015, A53-2012/SA53-2015, and the purchase order requirements, and that the results meet the corresponding requirements. Bri-Steel Manufacturing is registered and certified to ISO-9001:2008 (APIQR-1584), API Q1, and PED 2014/68/EU.

- ✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103/ISO 17495:2015 Section 13.1.

- ✓ No weld repairs have been performed on this product.
- ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.
- ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

T. Lam Oct 127/2016

Tonya Lam, P. Tech (Eng.)
 Assistant QA Manager