



# Mill Test Certificate

Bri-Steel Manufacturing  
 2125-64 Avenue, Edmonton, AB Canada T6P 1Z4  
 Tel: 001 (780) 469-6603  
 Fax: 001 (780) 469-6986  
 www.bri-steel.com

Product: Seamless Carbon Steel Pipe    Product Heat Number: BSM-2954    Product Size: NPS 24 STD    Production Date: Nov 16, 2016  
 Production Method: Hot Expansion    Product Heat Treatment: Normalizing Forming    Certificate No.: MTR- 003053

Product Standards: ASME B36.10M-2015, API 5L-45th Ed. Grade B PSL1, ASTM/ASME A333-2016/SA333-2015 Grade 6 LT(M45C) A106-2014/SA106-2015 Grade B/C NDE, A53-2012/SA53-2015 Grade B Type S, NACE MR0175/ISO 15156-2:2009 MR0103/ISO 17495:2015

Product Markings: <API & L/C No.> API SPEC 5L NPS 24 STD 0.375 INCHWT GRB PSL1 SMLS 2016/11 NDE 750PSI  
 HEAT BSM-2954 (PIPE # LENGTH MASS) 94.62lb/ft ASTM/ASME A/SA333 GR 6 LT(M45C) A/SA106 GR B/C A/SA53 GR B NACE MR0175/MR0103 MADE IN CANADA



Product: Details				Non-Destructive Testing										
Heat	Test Type	Product Size	Pieces	Length	Mass lb/ft	Geiger µR/hr	Res. Mag. Gauss	Visual Insp.	OD	UT (WT) ASTM E114	UT	ET	HydroTest	End Condition
BSM-2954	Heat	NPS 24 STD 0.375in. WT	5	DRL	94.62	<5	~12	Pass	Pass	N12.5 Pass	-	-	Pass	30° Bevel

Chemical Analysis (wt%)																		
Heat	Steelmaking Method	Test Type	C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE(IIW)	CE(IIW)Max	CE(CSA)
BSM-2954	Blast Furnace; EAF; Ladle Refining; Vacuum Degass; Fully Killed (at TPCO China)	Heat	0.17	1.14	0.011	0.003	0.32	0.03	0.03	0.01	0.01	0.058	0.002	0.003	0.0005	0.38	-	0.38
		Product	0.17	1.17	0.009	0.003	0.35	0.03	0.02	0.01	0.01	0.063	0.002	0.002	0.0003	0.39	-	0.39
			0.17	1.15	0.011	0.004	0.33	0.03	0.02	0.01	0.01	0.061	0.002	0.001	0.0003	0.38	-	0.39

Mechanical Properties									
Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test 2 in. GL	Yield (Rt0.5) psi	Tensile (Rm) psi	Y/T (Rt0.5/Rm)	Elongation (A) %
BSM-2954	Heat	Ferrite & Pearlite	81 HRBW	Pass	Longitudinal; 1.5 in. x WT	48 600	77 000	0.63	44
				Pass	Longitudinal; 1.5 in. x WT	48 100	76 000	0.63	42

Heat	Test Standard	Test Result	Impact Test Sample Details	Impact Energy Min. (J) (3 Tests) AVG	Impact Energy Results (J) (3 Tests) AVG	Shear (%) (3 Tests) AVG	Lateral Expansion (mm) (3 Tests) AVG
BSM-2954	ASTM A333	Pass	CVN Long 10 x 7.5 mm	(11/11/11) 14	(42/42/22) 35	(10/10/5) 8	(0.88/0.95/0.85) 0.89

**Additional Details:**

- ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing in accordance with API 5L-45th Ed., ASTM/ASME A333-2016/SA333-2015, A106-2014/SA106-2015, A53-2012/SA53-2015, and the purchase order requirements, and that the results meet the corresponding requirements. Bri-Steel Manufacturing is registered and certified to ISO-9001:2008 (APIQR-1584), API Q1, and PED 2014/68/EU.
- ✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103/ISO 17495:2015 Section 13.1
- ✓ No weld repairs have been performed on this product.
- ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.
- ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

Tilam Nov 24 2016

Tonya Lam, P. Tech (Eng.)  
 Assistant QA Manager